



Cork-Kote-4315UF

Aqueous Coating
CK-4315UF

DESCRIPTION

Cork-Kote-4315UF is a faster drying coating with excellent rub resistance. It has excellent hold-out over nonporous substrates. It dries quickly and is recommended for short delivery systems.

PHYSICAL PROPERTIES

Viscosity	15 seconds, #3 Zahn Cup @ 70 ° F
Solids	40%
pH	8.0-8.5
VOC [lbs./gallon]	0.80
Appearance	Opaque White
Dilution	IPA, H2O
Lbs. / Gallon	8.6-8.7
Storage	Do not freeze

PROCESSING INFORMATION

Gloss	Good
Abrasion Resistance	Excellent
Adhesion	Good
Yellowing	None
Heat Resistance	Good
Odor [Residual]	None
Foaming	Low
Block Resistance	140°F x 2 psi 90% RH
Reduction	Only with Cork technical advice
Use	Offset
Drying	Good with sufficient volumes of warm air

DIRECTIONS

Use Cork-Kote-4315UF as received, or carefully add water to reduce viscosity to the desired level. The recommended temperature for application is 68 to 75° F. Adjust the warm air and lamps in the dryer to give the correct load temperatures. Use warm water or mild ammonia solution to clean coating equipment.